



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-27
Job Sheet 178970-A



Part No: RBE703A94-1130-01-27

Job Qty: 15 ea

Part Name: Tab Adjuster Body



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/15/18

Job Tracking No:

Due Date: 7/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Bandsaw	15 pcs	7/23/18	7/23/18	0.00	1.50	Bandsaw1		
110	Mori Seiki	15 pcs	7/23/18	7/23/18	0.00	15.00	MORI NV5000-1		
120	QC	15 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-4		
130	QC	15 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-4		
150	Outsource	15 pcs	7/23/18	7/23/18			GRO002-VC	10	
160	Packaging	15 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		
170	QC	15 pcs	7/23/18	7/23/18	0.00	0.00	QC6		
180	Packaging	15 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1		
190	QC21-SA	15 Ea	7/23/18	7/23/18	0.00	0.00	QC21		

Part Op 105 - Cut blanks at 4.25"

Descriptions: 110 - 1-Machine as per folio FB582 FOLIO REV: AA DWG REV: K 2-Debur

120 - - Engrave T/N number using Marktronic engraver as per DWG.

150 - - Issue P/O to ATG: 00011257 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required

Job BOM

Job BOM records could not be found.

Job Allocations



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128330



Part: RBE703A94-1130-01-27

Job No: 178970-A

Serial No/Batch: S127483

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 11/22/18

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-27

Job Sheet 178970



Part No: RBE703A94-1130-01-27

Job Qty: 20 ea

Part Name: Tab Adjuster Body



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/16/18	0.00	0.00	Start Up Machining-1		J.C.L.
105	Bandsaw	20 pcs		7/16/18	0.00	2.00	Bandsaw1		P3- 18-11-10
110	Mori Seiki	20 pcs		7/16/18	0.00	20.00	MORI NV5000-1		
120	QC	20 pcs		7/16/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs		7/16/18	0.00	0.00	QC8 Machining-4		
150	Outsource	20 pcs		7/16/18			GRO002-VC	10	
160	Packaging	20 pcs		7/16/18	0.00	0.00	Packaging2		
170	QC	20 pcs		7/16/18	0.00	0.00	QC6		
180	Packaging	20 pcs		7/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	20 Ea		7/16/18	0.00	0.00	QC21		

Part Op 105 - Cut blanks at 4.25"

Descriptions: 110 - 1-Machine as per folio FB582 FOLIO REV: _____ DWG REV: _____ 2-Deburr

120 - - Engrave T/N number using Marktronic engraver as per DWG.

150 - -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X01.500	6061-T6 Bar 2.50 X 1.50	7 ft (.35 ea)	90-Start up Operation	5052630 20 pcs

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X01.500	7	24	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127483



Part: RBE703A94-1130-01-27

Job No: 178970

Serial No/Batch: S127483

Revision: K

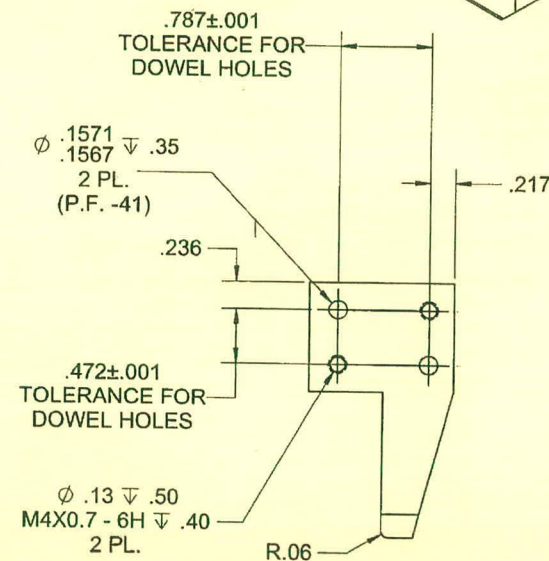
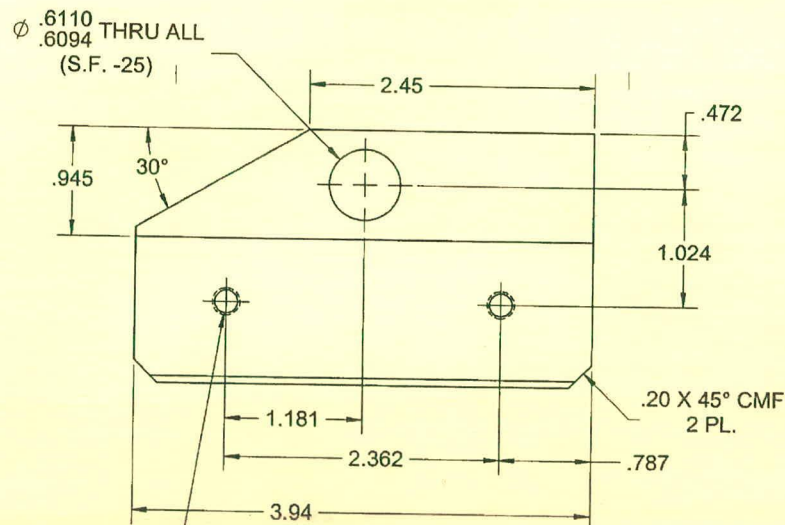
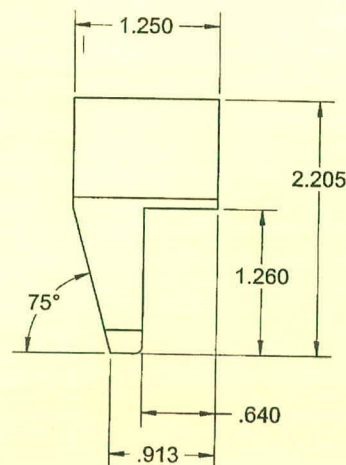
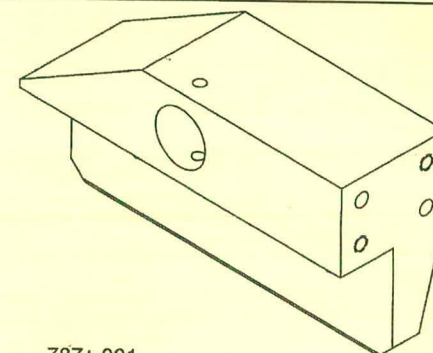
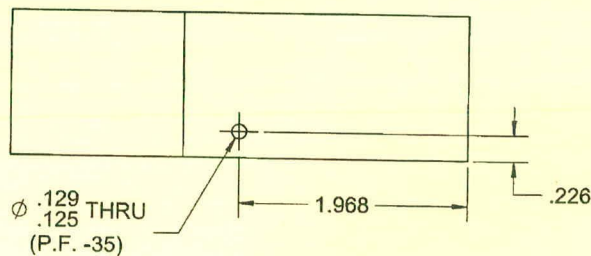
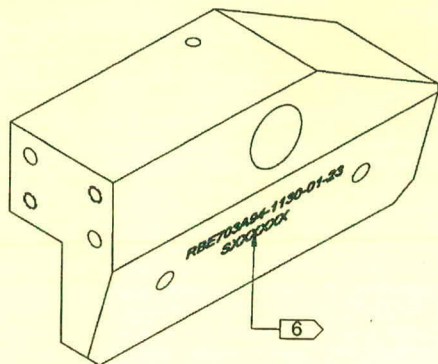
Inspector:

Exp Date:

Instructions:

Date: 11/13/18

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- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N PER CAD FILE "RBE703A94-1130-01-27 LATEST REV, 0.010" DEPTH

RBE703A94-1130-01-27 TAB ADJUSTER BODY

DART AEROSPACE	
Hawkesbury, Ontario, Canada	
TAB ADJUSTER BODY	
DWG NO. RBE703A94-1130-01-27	
DESIGN BY: VM 8/28/2017	CHK'D: VM 11/24/2017
DRAWN BY: VM 11/24/2017	CHK'D: VM 11/30/2017
CHECKED: VM 11/30/2017	APPROVED: VM 11/30/2017
DATE: 11/24/2017	SCALE: NTS
WEIGHT: 0.540LBS	SHEET 11 OF 17
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DART AEROSPACE LTD		Work Order: 178 970
Description: Tap Adapter Body		Part Number: RBE703 Aq4 -1130-01-27
Inspection Dwg: RBE703 Aq4 -1130-01	Rev:	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.94	± 0.010	3.938	✓		Caliper	JCL-08
2.45	± 0.010	2.450	✓			
0.945	± 0.005	0.946	✓			
0.472	± 0.005	0.472	✓			
Ø 0.6094	± 0.0016 -0.0000	0.610	✓		Pin Gauge	
1.024	± 0.005	1.024	✓		Caliper	JCL-08
M6x1.0	6H	O.K.	✓		Go No-Go	
1.260	± 0.005	1.260	✓		Caliper	JCL-08
2.205	± 0.005	2.205	✓			
1.250	± 0.005	1.250	✓			
0.913	± 0.005	0.913	✓			
0.640	± 0.005	0.640	✓			
0.787	± 0.005	0.788	✓			
2.362	± 0.005	2.362	✓			
0.217	± 0.005	0.217	✓			
0.787	± 0.001	0.787	✓			
Ø 0.1567	± 0.0004 -0.0000	0.1567	✓		Pin Gauge	
Ø 0.35	± 0.010	0.360	✓		Caliper	JCL-08
M4 x0.7	6H	O.K.	✓		Go No-Go	
Ø 0.40	± 0.010	0.410	✓		Caliper	JCL-08
0.236	± 0.005	0.236	✓			
0.472	± 0.001	0.472	✓			
0.226	± 0.005	0.226	✓			
Ø 0.125	± 0.004 -0.0000	0.125	✓			

Measured by: J.C.L.	Checked by: [Signature]	QC Inspector:
Date: 18-11-13	Date: 18/11/15	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041757**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041757
PO Date: 11/16/18
Due Date: 11/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178970-A	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	-	11/21/18	15 pcs	0 pcs	15 pcs	\$18.35/pcs	\$275.25

15X NOV 22 2018

DAS
38
9-99

Line Item Note 21 please :))

Grand Total: \$275.25

200
200
200



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Canada

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PURCHASE ORDER PO041757

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/21/18 10:14 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916579

Date: 21-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 15 ea	Part: RBE703A94-1130-01-27 ✓ Tab Adjuster Body Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24169	Rev: 6 PO: PO041757 ✓ Line: 1	DAS 38 9-99
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

